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(Paints Manufacturer & Chemical Industrial Supplier)

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TECHNICAL DATA SHEET FOR

Hammertone Enamel

Description	An fast drying air-drying modified alkyd resin based enamel, which gives an attractive hammertone finish pattern.		
Recommended Use	Protective and decorative coating for metallic surfaces. The hammertone effect helps to camouflage minor surface irregularities such as scratches and small dents.		
Colour	Refer to Hammertone Enamel colour chart		
Characteristics	<ul style="list-style-type: none"> • Easy Application • Fast drying • Camouflages minor dents and irregularities 		
Technical Data	Specific Gravity (25°C)	:	0.95 ± 0.05
	Flash Point	:	40°C
Application Data	Application Method	:	Spray or Brush
	Thinner	:	Thinner
	Thinning Ratio	:	Approx. 20 - 40 % by volume
	Theoretical Coverage	:	Approx. 8 m ² /L
	Dry Film Thickness	:	Approx. 20 microns
	Drying Time	:	Touch Dry : Approx. 30 min
		:	Hard Dry : Overnight
Directions of Use	<p>Ensure surface is smooth, clean and dry. Sand to ensure a smooth surface and remove any previous coating or treatment (e.g. wax or grease). Remove all dust from sanding. Apply 1 coat of Betex Etching Primer Apply 1 – 2 coat(s) of Hammerone Enamel. Allow it to dry for at least 6 hours between coats.</p>		
Storage	Should be tightly sealed and stored in cool, dry place. Keep away from open flames.		
Packaging	1 L		
Handling and Safety	As it contains solvent, the product requires special care in handling. Avoid any eye and skin contact. For further information please refer to SDS.		



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Disclaimer	The information provided on this data sheet is not intended to be complete and is provided as general advice only. It is the responsibility of the user to ensure that the product is suitable for the purpose for which he/ she wishes to use it. As we have no control over the treatment of the product, the surface preparation, application or other factors affecting the use of the product, we are not responsible for its performance, nor would we accept any liability whatsoever or howsoever arising from the use of the product. The information contained in this data sheet may be modified by us from time to time, and without notice, in light of our experience and product development.